

Torque Chart

Torque ratings for SWG gaskets.



Class 900

Nominal Pipe Size	Torque Ft. Lb.
0.5	No Flanges
0.75	No Flanges
1	No Flanges
1.25	No Flanges
1.5	No Flanges
2	No Flanges
2.5	No Flanges
3	265
4	500
5	840
6	590
8	950
10	950
12	1130
14	1330
16	1830
18	3000
20	3000
24	5000

Class 1500

Nominal Pipe Size	Torque Ft. Lb.
0.5	80
0.75	100
1	160
1.25	200
1.5	275
2	200
2.5	300
3	400
4	650
5	1000
6	900
8	1400
10	2400
12	2500
14	3200
16	4500
18	6000
20	7730
24	12750

Class 2500

Nominal Pipe Size	Torque Ft. Lb.
0.5	85
0.75	85
1	125
1.25	220
1.5	320
2	220
2.5	320
3	450
4	750
5	1300
6	2000
8	2000
10	3500
12	5000

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