

# Torque Chart

Torque ratings for SWG gaskets.



## Class 150

Nominal	Torque
Pipe Size	Ft. Lb.
0.5	28
0.75	43
1	50
1.25	57
1.5	57
2	122
2.5	122
3	122
3.5	122
4	122
5	202
6	202
8	202
10	325
12	325
14	506
16	506
18	723
20	723
24	1012

## Class 300

Nominal	Torque
Pipe Size	Ft. Lb.
0.5	28
0.75	43
1	72
1.25	101
1.5	151
2	108
2.5	144
3	173
3.5	202
4	202
5	202
6	202
8	325
10	506
12	723
14	614
16	867
18	1012
20	1012
24	1410

## Class 400

Nominal	Torque
Pipe Size	Ft. Lb.
0.5	No Flanges
0.75	No Flanges
1	No Flanges
1.25	No Flanges
1.5	No Flanges
2	No Flanges
2.5	No Flanges
3	No Flanges
3.5	No Flanges
4	325
5	325
6	325
8	506
10	614
12	867
14	867
16	1193
18	1193
20	1410
24	2603

## Class 600

Nominal	Torque
Pipe Size	Ft. Lb.
0.5	28
0.75	57
1	86
1.25	86
1.5	159
2	86
2.5	122
3	180
3.5	300
4	296
5	448
6	448
8	614
10	867
12	867
14	1193
16	1410
18	1880
20	1880
24	3471

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