

TORQUE CHART



Torque ratings for R, NBG-R-SS, NBG-R-Z gaskets and gasket kits

Nominal Pipe Size (in.)	Number of Bolts	Size of Bolts (in.)	Torque (ft. lb.)
0.5	4	0.5	6
0.75	4	0.5	8
1	4	0.5	9
1.25	4	0.5	11
1.5	4	0.5	13
2	4	0.63	22
2.5	4	0.63	30
3	4	0.63	34
3.5	8	0.63	21
4	8	0.63	23
5	8	0.75	32
6	8	0.75	41
8	8	0.75	62
10	12	0.88	59
12	12	0.88	86
14	12	1	132
16	16	1	112
18	16	1.13	134
20	20	1.13	132
24	20	1.25	193

NOTE: This torque table applies for 1/16" and 1/8" thick homogeneous elastomeric gaskets. The pressure rating of the material may vary depending on the grade.